

Work Order ID 56663

March 3, 2010 3:27:10 PM

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Item ID: D044-719-011L02

Accept

Setup Start

Revision ID:

Stop

Item Name: Cabin Floor Protector (Black)

Start Date: 3/03/10 Start Qty: 13.00

Cust Item ID:

Required Date: 3/05/10 Req'd Qty: 13.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3281

Rev D

DSI 9504

A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D044-719-011L02 CHG005

004

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:

3 X D044-719-011 B53316

10 X D044-719-011 B55140

CHANGE WHITE LABELS TO READ

D044-719-011L02

USING NEW B/N

ADD DSI 9504 PAPERWORK TO KITS

10-3-5 (BX) SP

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Item ID: D044-719-011L02

Accept



Setup Start



Revision ID:

Stop



Item Name: Cabin Floor Protector (Black)

Start Date: 3/03/10 Start Qty: 13.00



Cust Item ID:

Required Date: 3/05/10 Req'd Qty: 13.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

130



Packaging

Packaging

Packaging

0.00

Memo

0.00

RE-PACKAGE Identify and pack for shipping as per PPP D044-719-011L02

Location:

PPP Rev: E

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-3-08 sl (130)

10/03/11
MF
10-3-08

Picklist Print

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Work Order ID: 56663

Parent Item: D044-719-011L02

Parent Item Name: Cabin Floor Protector (Black)


Comments: New Issue 10.03.03 LL

Start Date: 3/03/10

Required Date: 3/05/10

Start Qty: 13.00

Required Qty: 13.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D044-719-011		Manufactured	No				Each	13.0000	13.0000			
												
Cabin Floor Protector (See D044-719-011L02)												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

13

53316

3

55140

10

10-3-5 SP

3
PO

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 10.03.01	Job No.: ENG0111MAR	ADR Yes/No: Y	ADR Date: 10.03.01	ECN #: 10- 528
Product No.: D044-719		Created By: <i>MP</i> CP	Approved By: <i>MP</i>	
Product Name: Floor Protectors		Checked By: <i>MP</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Production Document Control	Y	BG	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	JM	
Customer Technical Support	Y	DSW	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
ADD NEW KIT

Documents Affected:
Release:
- DSI 9504 Rev. A
- DEO-D3281-E-1

PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ	EXCEPT DR	10.03.02 <i>MP</i>
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		10.03.02 <i>MP</i>
12	Update Controlled PDF Files	Y	KJ		10.03.02 <i>MP</i>
13	Update Document Record (DR)	Y	CP	Rev. G	
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		10.03.02 <i>MP</i>
17	Update / Verify ARC Database	Y	KJ	# 89	10.03.02 <i>MP</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D044-719-011L08 @ CHG 001	10.03.02 <i>MP</i>
19	Create / Update PPP's	Y	KJ		
20	Update Document Control Database / Laminated Dwgs	N			
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ		10.03.02 <i>MP</i>
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		10.03.02 <i>MP</i>
23					
24					

Description / Action:
- D044-719-011L08 is a new kit @ CHG 001 9 (clear lexan)
- rename / restock all D044-719-011 as D044-719-011L02. Add DSI. CHG # unaffected.
- rename / restock existing D3281-1/-2/-3/-4 as D3281-1L02/-2L02/-3L02/-4L02 (ref DEO-D3281-E-1)
- DEO also adds new D3281-xL08 parts

W/O 56663

ECN Verified & Complete: _____ Date: _____

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D044-719 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D044-719 REV. 0
REF TCCA STC: SH04-40
REF FAA STC: SR02051NY
REF EASA STC: EASA.IM.R.S.01075

PURPOSE:

To add the D044-719-011L08 Clear Cabin Floor Protectors. The -011L08 kit is similar to the existing -011 kit, however the plastic is transparent instead of solid black. The existing D044-719-011 kit will be re-identified as D044-719-011L02.

CHANGE:

The D044-719-011L08 Cabin Floor Protectors kit consists of four transparent plastic trays that are placed on the cabin floor to protect the carpets from damage. The -011L08 kit should be installed per the -011 kit of Installation Instructions IIN-D044-719 and maintained per Instructions for Continued Airworthiness ICA-D044-719. The parts list and weight & balance for the -011L08 kit is given below.

PARTS LIST

QTY -011L02	QTY -011L08	Part Number	Description
X		D044-719-011L02	Cabin Floor Protectors (Black)
	X	D044-719-011L08	Cabin Floor Protectors (Clear)
1		D3281-1L02	Floor Protector, Fwd LH, Black
	1	D3281-1L08	Floor Protector, Fwd LH, Clear
1		D3281-2L02	Floor Protector, Fwd RH, Black
	1	D3281-2L08	Floor Protector, Fwd RH, Clear
1		D3281-3L02	Floor Protector, Aft LH, Black
	1	D3281-3L08	Floor Protector, Aft LH, Clear
1		D3281-4L02	Floor Protector, Aft RH, Black
	1	D3281-4L08	Floor Protector, Aft RH, Clear
8	8	D2854-1-100	Looped Velcro Strip
8	8	D2854-3-100	Hooked Velcro Strip

WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D044-719-011L02	3.9 lb	0 in	0 in-lb	50 in	195 in-lb
Cabin Floor Protectors	1.8 kg	0 m	0 m-kg	1.27 m	2.3 m-kg
D044-719-011L08	4.4 lb	0 in	0 in-lb	50 in	220 in-lb
Cabin Floor Protectors	2.0 kg	0 m	0 m-kg	1.27 m	2.5 m-kg

*D3281-1-2-3-4
remove
from Bom*

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY:	
D. SHEPHERD (DE # 02)	
DATE:	10.02.24
CERT. NO.:	SH04-40
ISSUE NO.:	1

A	NEW ISSUE	CP	10.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>qp</i>		
CHECKED	<i>R</i>	DRAWING NO. REV. A	
MFG. APPR.	<i>N/A</i>	DSI 9504 SHEET 1 OF 1	
APPROVED	<i>[Signature]</i>	TITLE SCALE	
DE APPR.	<i>[Signature]</i>	FLOOR PROTECTOR KIT, CLEAR NTS	
DATE	10.02.24		
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List Lots

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Criteria : Item ID: d044-719-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D044-719-011 Cabin Floor Protector (See D044-719-011L02)	Main Warehouse FG	53316	2/02/10	3.0000 ✓		QC21	CHG003	
	Main Warehouse FG	55140	1/29/10	10.0000 ✓		QC21	CHG003	
Total:				13.0000				

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